

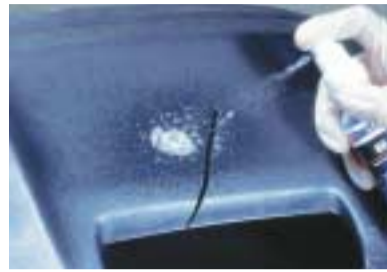
# PLASTIC REPAIR

## The complete system for qualitative repairs

1

### CLEANING

Apply cleaner – DINITROL 810.



2

### PREPARATION

Make a V-groove along the damaged area and use 80 grit sandpaper on the surrounding area. Sand the reverse of the repair area.



3

### CLEANING

Clean both the front and rear area with DINITROL 810.



4

### PRIMING

Apply primer – DINITROL 824.



5

### APPLICATION

Select the DINITROL plastic repair adhesive. Use DINITROL 830 for flexible parts or DINITROL 850 for rigid parts. Apply the adhesive to the plastic film – DINITROL 803.



Place the plastic film at the reverse of the repair within 50 seconds. Use the plastic film on the front surface also.



Push ample adhesive through the break to the front. Shape the adhesive with fingers or a spatula.



Remove the plastic film after full curing.



6

### FINISH

Sand the repaired area to a smooth finish, avoiding excessive speed and heat.



7

### CLEAN

with DINITROL 810.



**NOTE:** Before painting – please follow the paint manufacturer's instructions.

### HANDLING PRECAUTIONS

The DINITROL Plastic Repair adhesives are polyurethane based and contain isocyanates. Please read the material safety data sheets and the following user instructions;

- Work in well ventilated areas
- Avoid contact with skin and eyes
- Wear protective gloves and glasses
- DINITROL 824 is highly flammable
- Keep away from sources of ignition, sparks and fire

